

## NordicPUR Micro Fine

### One Component (1C) Polyurethane Resin for Fine to Coarse Ground

#### Purpose:

A water-reactive, one component polyurethane resin, free of CFC and phthalate plasticisers. The reacted product is characterised by the closed cells. High foaming factor of up to 60 times.

- Stopping of water ingress, including seawater, with high pressure and volume
- Sealing tunnels, both cracks and loose rocks
- Grouting of fine to medium fine sands and gravels
- Injection into fine to medium soils and sands
- Sealing of drill holes. sewer lines and construction joints
- Fixing of anchors and bolts in water-bearing sands
- Sealing of drill holes

Application at ambient temperatures > 5 °C to 50 °C.

#### Technical properties:

The data below are laboratory data only. They may vary in practice due to thermal exchange between resin and strata, surface properties of the stone, humidity, pressure and other factors.

Material data:	NordicPUR Micro Fine	1 C Catalyst
Density at 25 °C kg/m <sup>3</sup>	1100 to 1200	950 to 1000
Viscosity at 25 °C mPa*s	165 ± 50	30 ± 15
Colour	brown	yellow

Reaction Time data:		Reaction with 10% water and 10% Catalyst	
Temperature			
5 °C	Start	20 s ± 3 s	
	Stop	100 s ± 15 s	
15 °C	Start	15 s ± 3 s	
	Stop	90 s ± 12 s	
25 °C	Start	12 s ± 3 s	
	Stop	65 s ± 10 s	
30 °C	Start	11 s ± 3 s	
	Stop	55 s ± 10 s	
40 °C	Start	10 s ± 3 s	
	Stop	50 s ± 10 s	

\*Reaction data will be changed by the amount of catalyst used (2% to 10%)

\*\* Foaming factor approximately 60

Reaction Time data:		Reaction with 10% water with different % of catalyst	
Temperature		2%	5%
5 °C	Start	65 s ± 10 s	27 s ± 15 s
	Stop	560 s ± 50 s	170 s ± 40 s
15 °C	Start	55 s ± 15 s	23 s ± 10 s
	Stop	550 s ± 40 s	150 s ± 30 s
25 °C	Start	50 s ± 20 s	18 s ± 8 s
	Stop	410 s ± 30 s	120 s ± 2 s

Mechanical data:	
Compressive strength after 42 days	12 MPa
E-modulus after 42 days	300 MPa

## Composition and properties:

This is a modified polyisocyanate, based on 4,4'-diphenylmethane diisocyanate (MDI). The catalyst is a blend. After the addition of the catalyst, the mixture has a shelf life of at least 48 hours, when completely protected from moisture.

## Application:

Catalyst can be added to the resin (2 to 10% depending on the determined reaction time) quickly. The mixture can be stored for at least 48 hours without significant increase in viscosity under the condition that the grout mix is efficiently protected from moisture. The resin reacts with water. Therefore, in open cans a skin may be formed on the surface of the liquid by reaction with the humidity contained in the air; but this does not affect the pumping operation.

The resin is injected as a single component via packers into the water-bearing zones using application pumps. When in contact with water, it reacts strongly and hardens. If the zone to be sealed is dry, a full hardening of the product mass can be achieved by preliminary or subsequent water injection. After use clean the system and pump with recommended solvents from Nordic Geo Support.

## Recommendation:

We recommend that before processing, the product should be stored for at least 12 hours at a minimum temperature of 15 °C to achieve the recommended processing temperature of between 15 °C to 25 °C.

## Packaging:

Standard Can Size: 19 kg in Metal can  
Catalyser: 1 kg in Metal can  
Other packaging units are available on request.

## Storage, shelf life:

The shelf life of the product is six months from date of delivery. The product should be stored in a dry place at temperatures between 15 °C and 25 °C. Improper storage will shorten shelf life. Once opened, the components should be used as soon as possible.

## Disposal:

Small quantities of cured product residues can be disposed of as normal domestic waste. Dispose of not cured product components must be carried out in accordance with the local regulations. Empty cans should be cleared of liquid by punching a hole through the edge of the cover and turning them upside down, until liquid does not flow out any longer.

## Disclaimer:

The data in this sheet conform to our best knowledge and experience at the date of printing, which is indicated below. The state of knowledge and experience are evolving constantly. Please pay attention therefore, that you always refer to the current version of this data sheet. The description of the product application in this sheet cannot take the special conditions and circumstances into account emerging from the individual case. Application use and processing of our product occur outside of our control capabilities. In particular, the processing results are exclusively subject to your own responsibility. No data in this sheet constitute a guarantee in a legal sense. Every time the user is obliged to check the product and auxiliary agents in terms of usefulness for his intended use.

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